

TORQUE SPECIFICATIONS - AOD, AODE, 4R70W

FOOT LBS>>>>>

Extension Housing Bolts 19-22
Pan Retaining Bolts 9-11
Stator Support-to-Pump Body 15-19
Crossmember-to-Transmission 65-81
Converter-to-Flywheel Nuts 20-33
Converter Housing Drain Plug 21-22
Converter Housing-to-Engine Bolts 41-50
Cooler Lines-to-Case 15-19
Front Pump-to-Case 15-19
Output Shaft Speed Sensor 5-7
Manual Lever-to-Case 20-27
TR Sensor Bolts 5-7
Cooler Fitting 18-22
Vehicle Speed Sensor (VSS) Retaining Bolt 5-7
Converter Access Cover Plate Bolts 12-16
Fluid Filler Tube Bolt 28-38
Transmission Linkage Adjustment Nut 14-19

INCH LBS>>>>>

Main Control Bolts 80-100
TCC Solenoid-to-Main Control 80-97
Reinforcement Plates-to-Main Control 80-97
Cover Plate-to-Main Control 80-97
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Pressure Tap Plugs 71-141
Manual Control Valve Detent Lever Spring Bolt 98-132